

1.0 Executive Summary



At a Glance

The Levy Nuclear Plant cost estimate and schedule timeline has not changed since Docket 100009-El. The company still anticipates executing the Full Notice to Proceed with the Consortium in 2013.

Levy Project may be impacted in the future by Fukushima and the Duke / Progress merger.

Crystal River EPU Project continues to be delayed as a result of additional delamination issues, further risking the current schedule of completion by spring 2013.

Crystal River EPU Project costs have escalated from \$461 million in 2008 to a current estimate of \$617 million.

The Crystal River License Amendment Request (LAR) revision was necessary in order to restructure a poorly initiated application, and audit staff believes that spent was avoidable with better management oversight.

1.1 Purpose and Objectives

At the request of the Florida Public Service Commission's (Commission or FPSC) Division of Economic Regulation, the Office of Auditing and Performance Analysis performed the fourth annual review of the internal controls and management oversight of the nuclear projects underway at Progress Energy Florida, Inc. (PEF or the company). This review examines the adequacy of project management and internal controls employed in the company's construction of Levy Nuclear Plant Unit 1 and Unit 2 and Extended Power Uprate of Unit 3 at the Crystal River Energy Complex.

The primary objective of this review was to provide an independent account of project activities and to evaluate the internal controls PEF employs for these projects. The information provided in this report may be used by Division of Economic Regulation staff to assist in an assessment of the reasonableness of the company's cost-recovery requests for the projects.

FPSC audit staff published previous reports in 2008, 2009, and 2010. Each was entitled Review of Progress Energy Florida, Inc.'s Project Management Internal Controls for Nuclear Plant Uprate and Construction Projects. The three previous reviews completed by FPSC audit staff are filed in testimony in Docket No. 080009-EI, 090009-EI, and 100009-EI, respectively.

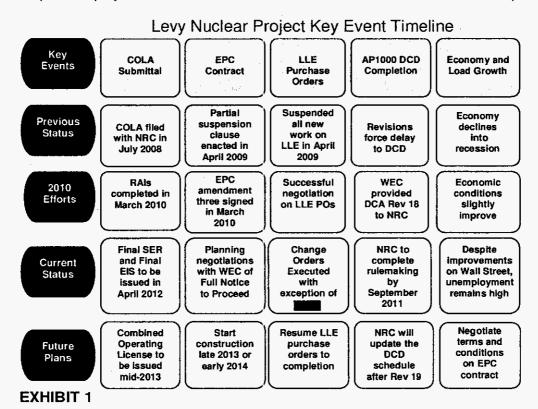
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disposition and PEF provided notice to the Consortium. PEF worked with the Consortium during 2010 and into 2011 to appropriately negotiate and conclude final disposition of LLE.³

The target completion date of LLE negotiations was April 2011. As of March 2011, with the exception of LLE disposition negotiations were complete and the overall financial impact was less than estimated by the company. PEF and the Consortium are continuing to negotiate terms with the vendor of the Change Orders on each of the resolved items have been executed or in process. As of May 2011, the Consortium received a revised proposal for its and the company anticipates reviewing and analyzing this proposal using a similar methodology as used for its other LLE dispositions. Once a determination is made, PEF will work with the Consortium on the proper disposition.

The project has evolved since the original Determination of Need Docket No. 080148-EI. The company continues to evaluate and assess effects of both internal and external factors that impact the overall project cost and schedule. **EXHIBIT 1** provides a snapshot of recent events that impact the project. Each event listed in this exhibit is discussed further in Chapter 2.



Levy Schedule and Cost Have Not Changed

The company states that no changes occurred in 2010 impact the Levy Nuclear Project schedule or costs. The current project timeline continues to estimate in-service dates of 2021

1.1

³ PEF Response to Staff Data Request 1.23, BATES 000041 - 000042.

⁴ PEF Response to Staff Data Request 6.2, BATES 000002.

⁵ lbid.

As with the Levy Nuclear Project, the EPU project has evolved since the Commission approved the Determination of Need Docket No. 060642-EI. Throughout the project, the company continues to respond to internal and external factors that impact the overall project cost and schedule. **EXHIBIT 3** provides a snapshot of recent events that impact the project. Each event listed in this exhibit is discussed further in Chapter 3.

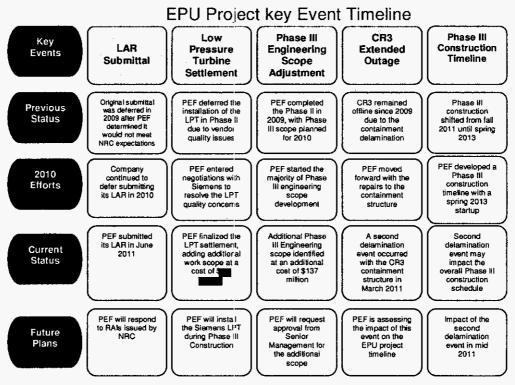


EXHIBIT 3

The company continues to evaluate its options for the EPU timeline, and depending on the impact of the March event, PEF may consider completing portions of its Phase III scope during this continued outage. The company anticipates providing a detailed update on the March event by mid-2011.

In addition to the flux in the schedule timeline, the project team has identified additional scope requirements and system modifications that are necessary to complete the project. These new requirements and modifications were identified during design finalization. This additional scope resulted in additional project cost of an estimated \$137 million.

The EPU project team anticipated receiving senior management approval for this increase in March 2011; however, this approval was deferred until the conclusion of the March delamination event analysis. With this 2011 increase, the project cost has escalated from \$461 million in 2008 to the current amount of \$617 million. **EXHIBIT 4** details the estimated project cost over time. While the project's cost has increased since inception, the company's current

feasibility analysis still supports the economic viability of the project. The details of the Phase III scope increase are covered in chapter 3.

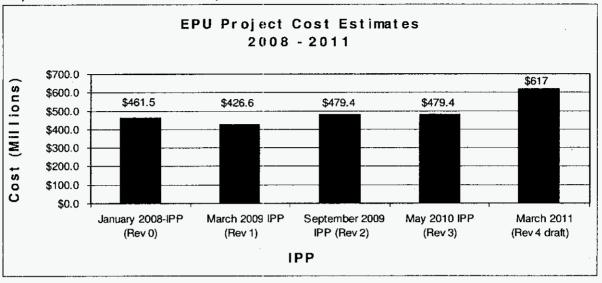


EXHIBIT 4

Source: 2006 BAP and 2008 through 2011 IPPs

In addition to monitoring the project controls that address the scope and schedule impacts from 2010, audit staff continued to evaluate the project management oversight of two issues addressed in the 2010 Review of Progress Energy Florida, Inc.'s Project Management Internal Controls for Nuclear Plant Uprate and Construction Projects. This includes the development of the company's License Amendment Request (LAR) and the contract settlement concerning its low pressure turbines. Audit staff gathered additional information during this review to assess the effectiveness of the project management oversight in these areas.

Audit staff interviewed additional members of the review panel that assessed the viability of the original LAR document and reviewed the internal performance evaluations of key members of the LAR project team. After this review, in conjunction with the detail discussed in the 2010 review, audit staff believes that the additional specific spent to re-write the LAR was less about draft editing than re-structuring a poorly-initiated application.

Audit staff believes that the lack of project management oversight during the initial application development contributed to both the underlying deficiencies and to the need for the additional AREVA work. This amount does not include any work related to necessary engineering or project-scope development. Therefore, audit staff believes that the spent was avoidable. This issue is discussed in greater detail in chapter 3.

In 2010, the company finalized its settlement with the low pressure turbine manufacturer Siemens. In this settlement, the company states it received significant concessions from the vendor along with the company states in the company also negotiated an increase in scope that covers additional quality assurance services, which increases the overall cost to PEF by

⁶ The state is derived from two Change Orders to the AREVA contract 101659 Work Authorization 84. The initial Change Order 23 was initiated in October 2009 for an additional

with completing the operations simulator become more critical, as this equipment is required for this training.¹⁰

In addition to the China construction projects, PEF continues to monitor the domestic AP1000 projects. While still early in the construction process, there have been some construction issues at the Vogtle and V.C. Summer sites that Progress Energy can learn from for the Levy project. Audit staff was provided benchmarking reports and other documentation for both Vogtle and V.C. Summer projects. These benchmarks have provided positive impacts to the Levy project. As a result of the benchmark trips, valuable information has been gathered to assist with:

Development of Progress Energy's Construction Experience program

Design and industrial engineering efficiencies for the future design/location of the Levy Emergency Operation Facilities

Preparation for the NRC Public Meeting on the LNP Draft Environmental Impact Statement

Environmental Permitting process

Identification of construction best practices and potential issues.11

Audit staff believes that these benchmarking trips provide construction experience knowledge and lessons learned that are of value to PEF as the company moves forward to the construction stage at Levy.

2.1.4 EPC Long Lead Equipment Change Orders Finalized

At the start of the Partial Suspension period in April 2009, PEF suspended all new work on the long-lead equipment (LLE) for the Levy Plant. Since that time, PEF has been working with Westinghouse and Shaw, Stone & Webster (the Consortium) to ensure the proper handling of the LLE purchase orders. The Levy project team made recommendations to the Senior Management Committee in June 2010 for the disposition of the LLE. These recommendations are found in **EXHIBIT 7**. Senior Management gave its authorization to move forward with the disposition, and PEF provided notice to the Consortium. PEF worked with the Consortium during 2010 to appropriately negotiate and conclude final disposition of LLE.

	iations was April 2011. As of March 2011, with
	disposition negotiations were complete and the
overall financial impact was less than estimated	
continuing to negotiate terms with	the vendor of the
Change Orders on each of the resolved items ha	we been executed or in process.14
As of May 2011, the Consortium rece	
subcontractor,	for the
PEF will review and analyze the proposal usin	g a similar methodology as used on the othe

¹⁰ PEF Response to Staff Data Request 1.9, BATES 000018.

¹¹ PEF Response to Staff Data Request 1.10, BATES 000019 - 000021.

¹² The Consortium had initiated Purchase Orders for LLE after the signing of the 2008 Letter of Intent.

¹³ PEF Response to Staff Data Request 1.23, BATES 000041 – 000042.

¹⁴ PEF Response to Staff Data Request DR 6.2, BATES 000002.



LLEs. Once a determination is made, PEF will work with the Consortium on the proper disposition. ¹⁵ Cancellation cost risks for this item are included in **APPENDIX B**.

Levy Nuclear Project Long-Lead Equipment Disposition Recommendations to Progress Senior Management June 2010					
Component	Supplier	Recommendation	Est Spend 2010-2012 (Millions)	Total 2007 Contract Price (Millions)	Paid-to-Date including any paid escalation per contract terms (Millions)
i Principal de la caracteria de la periodo de la principal de la composició de la composició de la composició d					(Millions)
		Totals (Millions)			

EXHIBIT 7

Source: PEF Response to Staff Data Request 1.17, BATES 001539

2.1.5 Duke Energy-Progress Energy Merger Impact Unknown

Duke Energy Corp. is working to acquire Progress Energy Inc. through an all-stock deal valued at \$13.7 billion. The merger is expected to close by the end of 2011. Subject to shareholder and regulatory approvals, the merger of Duke Energy and Progress Energy will create the nation's largest utility, with more than seven million customers in six regulated service territories. The two companies' mix of coal, nuclear, natural gas, oil and renewable resources will total approximately 57 gigawatts of U.S. generating capacity. The combined company will be called Duke Energy and headquartered in Charlotte, N.C.

Completion of the merger is conditioned upon, among other things, the approval of the shareholders of both companies, as well as expiration or termination of any applicable waiting period under the Hart-Scott-Rodino Antitrust Improvements Act of 1976. Other necessary regulatory filings include: Federal Energy Regulatory Commission (FERC), Nuclear Regulatory Commission (NRC), North Carolina Utilities Commission (NCUC), and South Carolina Public Service Commission (SCPSC). PEF will also provide information regarding the merger to the Florida Public Service Commission.¹⁷

¹⁵ PEF Response to Staff Data Request 6.2, BATES 000002.

¹⁶ The Wall Street Journal's MarketWatch article, May 5, 2011, Progress Energy profit falls 3.2%, by Drew FitzGerald.

¹⁷ http://www.duke-energy.com/progress-energy-merger

Audit staff inquired into any merger impact to the Levy Nuclear Project, and the Vice President of the New Generation Programs and Projects stated that "any impact is unknown at this time."

2.1.6 Fukushima Nuclear Accident Impact Unknown

In April testimony before the US Senate, Nuclear Regulatory Commission (NRC) Chairman Gregory Jaczko stressed that, to date, the events in Japan had not reduced NRC licensing or oversight functions. As a precaution, however, Temporary Instruction 2515/183 was issued to all licensees, ordering an immediate review of every operating plant. Inspections were completed by the end of April 2011. While individually, none of the observations resulting from the inspections posed a significant safety issue, they indicate a potential industry trend of failure to maintain equipment and strategies required to mitigate some design and beyond design basis events. The results of the inspections are being assessed in greater detail through the NRC's Reactor Oversight Process and will also be examined by NRC's Task Force's examination of the agency's regulatory requirements, programs, processes, and implementation in light of information from the Fukushima event.

The Nuclear Regulatory Commission supported the establishment of an agency task force, made up of current senior managers and former NRC experts with relevant experience. The task force will conduct both short- and long-term analysis of the lessons that can be learned from the situation in Japan, and the results of their work will be made public.²⁰

Currently, the potential impacts of the disaster on PEF current nuclear operations, extended power uprates, or new nuclear construction are unknown. Company officials stated that Fukushima is a historic event whose full ramifications are yet to be determined, but the incident will most likely lead to changes throughout the U.S. nuclear industry.

2.1.7 Joint Ownership of the Levy Nuclear Plant still a consideration

During the January 27, 2011, Integrated Project Plan presentation made by PEF management to the Senior Management Committee, PEF indicated that joint owner discussions during 2011 would continue with

PEF also planned 2011 follow-up negotiation meetings regarding proposed Joint Ownership Agreements and Operations and Maintenance Agreements. PEF management plans to

2.2 Levy Project Controls and Oversight

2.2.1 Integrated Project Plan Revised March 2011

The company has made several revisions to its Integrated Project Plan since its initial request in September 2008; with the most recent revision (Rev.3) in March 2011. These changes reflect management's continued approval of the project and allowed for continued spending during the Levy partial suspension through mid-2012. The project team

²¹ PEF Response to Staff Data Request 1.17 Supplemental, BATES 000548.

¹⁸ Written statement, Gregory Jackzo, Chairman, US NRC, to the Environmental and Public Works Committee and the Clean Air and Nuclear Safety Subcommittee, US Senate, April 12, 2011

Nuclear Safety Subcommittee, US Senate, April 12, 2011.

18 http://www.nrc.gov/NRR/OVERSIGHT/ASSESS/Summary-of-Observations-TI-2515-183.pdf.

http://www.nrc.gov/reading-rm/doc-collections/news/2011/11-055.pdf.

I including LLE purchase order

disposition costs, with authorization for execution of funds through mid-2012 of Within this recent Integrated Project Plan revision, project management reported that there had been no significant changes in project scope, no anticipated impacts to the overall project schedule, and no change to the overall project cost estimate.²³ Reported 2010 actual approved by the Senior Management compared to

Committee in the April 2010 Integrated Project Plan. This difference was primarily attributed to lower than expected LLE purchase order disposition costs due to successful LLE negotiations.²⁴

Audit staff confirmed that the company followed its process with regards to Integrated Project Plan revision. The company adequately updated the Integrated Project Plan to request continued funding of the Levy Nuclear Project. Audit staff verified that senior management approved the revisions to the plan.

2.2.2 Project Management Policies and Procedures Issued

recommended a 3-year spend (2011-2013) of

PEF has procedures in place that direct the oversight and control of the Levy Nuclear Project. The company continues to review policies, procedures, and controls and revises documents as necessary based on changing business conditions, organizational changes, and project work schedules. During 2010, PEF revised 69 procedures for the Levy project in areas including interface agreements, quality assurance, development of procedures, self-assessment and benchmarking, operating experience and construction experience, engineering, condition evaluation and corrective actions, performance, contracts and purchasing, records management, the EPC contract, risk, and safety.²⁵ PEF created eight new procedures in 2010 for the Levy project. Five of these procedures deal with project management, two address construction, contracting, and supplier strategy, and one deals with administration.

The company is currently working with other AP1000 Owners' Group (APOG) companies to identify and develop procedures for operator training programs at the AP1000 sites. The company is also participating in efforts to develop procedures for design and operational features as part of plant start-up and other training support procedures. These procedures may begin to be issued in 2012.26

Audit staff reviewed the new and revised policies and procedures. These policies appear to be in compliance with the company's standards for development of policies and procedures. Audit staff recognizes that the company will continue to update and develop policies and procedures in the future, as specific events trigger the need for them.

2.2.3 Oversight and Management Policies and Procedures for Contractors Unchanged

As the partial suspension period continues for the Levy project, there was limited contractor activity for both generation and transmission. The company is meeting on a quarterly basis with the EPC Consortium, and weekly phone calls with the Joint Venture Team (Sargent & Lundy, Worley Parsons, and CH2M Hill) to review and discuss the work supporting the COLA and Site Certification Application (SCA) projects.

CONCLUSIONS

²² PEF Response to Data Request 1.11 Supplemental, BATES 000041.

²³ PEF Response to Data Request 1.11 Supplemental, BATES 000007.

²⁴ PEF Response to Data Request 1.11 Supplemental, BATES 000011.

²⁵ PEF Response to Staff Data Request 1.12A, BATES 000023.

²⁶ PEF Response to Staff Data Request 1.12B, BATES 000026.

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that a corrective action plans were developed and implemented by the vendor. FPSC Audit staff reviewed this documentation and confirmed closure of the exceptions identified in the audit.

The Nuclear Oversight Section performed an Assessment of the Nuclear Plant Development and Operational Readiness (now New Generation Programs and Projects organization) in September 2010. The purpose of this assessment was to determine if the department was effectively implementing its Quality Assurance Program. The Nuclear Oversight Section team reported that the clepartment was effectively executing and fulfilling their requirements in this area. The audit team identified one finding and four recommendations during the assessment; however, the finding did not require a response. The next required debrief date for this audit is October 4, 2011.

In addition to internal assessments, the company participated in six quality assurance assessments and audits jointly conducted with the industry's Nuclear Procurement Issues Committee (NUPIC) organization and the AP1000 Owners Group (APOG). FPSC audit staff reviewed these audits and does not consider the majority of the findings to have a current impact on the Levy project—with the exception of the issue discussed below—although the findings provide PEF with insight into emergent issues related to the construction of the AP1000. The quality assurance assessments and audits completed in 2010 are as follows:

Southern Company Lead Limited Scope Audit of Westinghouse AP1000 Projects (March 1 – 5, 2010)

NUPIC Limited Scope Audit of Shaw Stone & Webster AP1000 Projects— Charlotte (June 6 – 10, 2010)

NUPIC Limited Scope Audit of Westinghouse AP1000 Projects (September 27 – October 1, 2010)

APOG Surveillance of Westinghouse Actions for (October 4 – 7, 2010)

As noted, the majority of the issues identified in these audits and surveillances provide PEF with insight into the current performance of its AP1000 vendors. However, the company did take action with its long lead equipment provider Westinghouse based on the findings in APOG's Surveillance of Westinghouse Actions for

Quality Assurance and Nuclear Oversight Section Audits planned for 2011

The Nuclear Oversight Section has planned six quality assurance assessments and audits for 2011. These assessments and audits include both internal PEF assessments and cooperative audits with the Nuclear Procurement Issues Committee (NUPIC) organization. These quality assurance assessments and audits planned for 2011 are shown in **EXHIBIT 9**.

³⁶ PEF Response to Staff Data Request 1.32, BATES 000001 - 000016.

Levy Nuclear Project Quality Assurance Assessments and Audits Planned for 2011 Scheduled Dates Description PGN Surveillances of RCC Phase III Testing Activities First and Second Quarter 2011 NUPIC Audit of Worley Parsons Second Quarter 2011 Second Quarter 2011 NUPIC Audit of Sargent & Lundy LLC Third Quarter 2011 NUPIC Audit of Westinghouse AP1000 Internal NOS Assessment of Nuclear Plant Development and September 26 - 29, 2011 Operational Readiness NUPIC Audit of Shaw Nuclear Services Fourth Quarter 2011

EXHIBIT 9

Source: PEF Response to Staff Data Request 1.32

NRC Review of the PEF levy Project

The NRC performed a Quality Assurance Inspection of New Generation Programs and Projects during the week of April 12, 2010. No violations or findings were identified during this inspection.³⁷ Audit staff reviewed the final NRC Report provided by PEF and confirmed that there were no violations or findings.

2.3 Levy Contract Oversight and Management

2.3.1 Changes to Contracts and Contract Management

During 2010, PEF modified 24 procedures that deal with contractor selection and management. These procedures cover the areas of contractor compliance, procurement and payment approvals, materials controls, nuclear generation group support, records and document controls, and contractor safety.³⁸

PEF issued no RFPs for contracts in excess of \$100,000 since the last audit staff report in 2010. PEF provided work authorizations, change orders, and impact evaluations on all contracts previously examined in audit staff's 2008, 2009, and 2010 reviews. PEF also provided the contracts and contract addenda for materials and/or services valued greater than \$100,000 that have been executed or updated since the last review.³⁹ A list of these contracts (excluding 2010 EPC contract activity) is found in **EXHIBIT 10**. Contracts that exceed two million dollars of new activity are discussed in more detail below.

During late 2009 and early 2010, PEF entered into two Contracts for Sale and Purchase
of Real Estate with American Government Services. The first contract was for three parcels of
land in Levy County, identified as lots 6, 7 and 8 of the Ruby Subdivision. The total purchase
price of this property was The second contract was for approximately 197 acres near
U.S. Highway 19 in Levy County with a purchase price of
calculated at per acre, with the final acreage calculation set forth in the purchaser's
survey.

³⁷ PEF Response to Staff Data Request 1.31, BATES 000053.

³⁶ PEF Response to Staff Data Request 1.28, BATES 000048.

³⁹ PEF Response to Staff Data Request 1.24, BATES 000043.



PEF amended its Joint Venture Team contract for additional work identified for the COLA review. These amendments were prepared to (1) incorporate the Levy Roller Compacted Concrete (RCC) and Bedding Mix Design work, (2) change the ending date of the Work Authorization, and (3) support Levy Nuclear Plant's Combined Operating License Application (COLA) review and approval process. Each of these changes was documented on a change order (Joint Venture Impact Evaluation) form. This form was used to document the proposed change, the required reviews, and ultimate disposition of the requested change. These Impact Evaluations were incorporated as attachments to the contract amendments.

During 2010, PEF entered into an agreement with the State of Florida for the land easement at the barge slip near the Levy construction site. This easement allows PEF to construct, operate, and maintain a vehicular access bridge and a utility bridge between two parcels of land. One parcel will provide the barge slip and equipment staging area during construction.

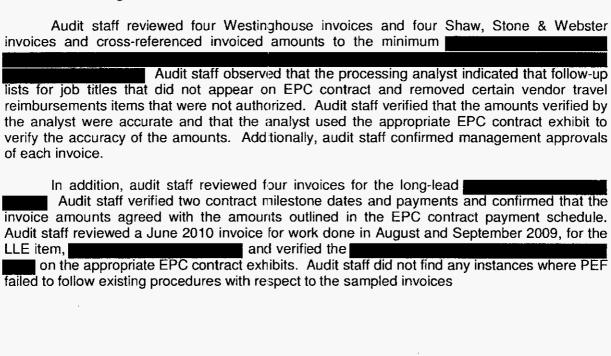
Levy Nuclear Project Contracts Greater Than \$100,000 Executed During 2010				
Company	Contract #	Amend. Or WA #	Specific Scope	New Contract Activity for 2010 (\$000's)
American Government Services	Contract for Real Estate		Final payment for purchase of property for LNP.	
Duncan Co.	293651	3/	Amendment executed in 2010 to extend contract date only.	
Entrix	399960	1-2/19	LNP Wetland Mitigation Plan Production. (Amendments 1 & 2 executed in 2010)	
Golder Associates	453352	/03	Provide U.S. Army Corps of Engineers Section 404 Permit support for the Levy Project.	
Joint Venture Team (JVT)	255934	7/02	Amendment executed in 2010 to add new rates only.	
Joint Venture Team (JVT)	255934	5-6/03	Site Certification Application Development Support for Levy Nuclear Plant. (Amendments 5 & 6 executed in 2010)	
Joint Venture Team (JVT)	255934	3-6/05	LNP COLA Phase II – RAI Support. Incorporate Additional NRC RAI Responses, Seismic, Geotechnical and FSAR 2.4 RAIs. (Amendments 3, 4, 5 & 6 executed in 2010)	
Joint Venture Team (JVT)	255934	1-5/06	LNP Site Certification Application 2010 Follow On Activities. (Amendments 1, 2, 3, 4 & 5 executed in 2010)	
Joint Venture Team (JVT)	255934	1-3/07	LNP Offset Boring Program (Amendments 1, 2 & 3 executed in 2010)	
Joint Venture Team (JVT)	255934	1-3/09	LNP COLA Phase III COLA Revision 2, Amendments incorporate RCC Specialty Test, Foundation Calc Rev. (Amendments 1, 2, & 3 executed in 2010)	
Florida DEP	Easement #31959		Barge Slip easement – Escrow for benefit of bike trail.	
Westinghouse Energy Development LLC (WEC)	3382	2-5/155	Support the COLA review process, as needed, for both the Harris (HAR) and the Levy Nuclear Plants (LNP). To provide support to respond to Requests for Additional Information (RAI) from the regulators. (Amendments 2, 3, 4, & 5 executed in 2010)	
Westinghouse Energy Development LLC (WEC)	3382	/208	LNP Site Soil Structure Interaction Analysis – response to NRC letter #085	

EXHIBIT 10

Source: PEF Response to Staff Data Request 1.24

2.3.2 Evaluation of Contract Invoices

In testing PEF compliance with published procedures, audit staff reviewed invoices and supporting documentation of LNP Westinghouse/Shaw, Stone & Webster, and the Joint Venture Team contracts to determine whether PEF followed its policies and procedures with respect to the processing of these invoices. Audit staff reviewed all approved 2010 Joint Venture Team contract work authorizations, amendments, and associated change orders. Audit staff was provided the JVT Invoice Review Steps document, JVT Labor Hours Analysis, and the Contract Invoice Processing Guidelines document.



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Audit staff interviewed the two Progress Energy associates who participated on the Expert Panel to gain an understanding of the teams' charge and approach to reviewing the LAR application. These internal Progress Energy participants have extensive knowledge from their work experience in nuclear operations and plant licensing both with Progress and other organizations. In addition to the lack of quality content, both members stated that the panel's observation that sections of the single, non-proprietary version lacked sufficient data significantly impacted the need to restructure the report. One panel member stated that it was his opinion that the company and AREVA "got off on the wrong path" by choosing to limit specific technical details in the application. The other panel member stated that while NRC expectations were changing during this timeframe, it was his opinion that the initial LAR application prepared by PEF and AREVA contained less technical information than the Ginna LAR application—which PEF was using as its model. One panel member stated that while the CR3 LAR application management team did have previous NRC application experience, in his opinion this experience was "dated" for the current NRC standards.

The company acknowledged in its August 3, 2010, Rebuttal Testimony of Jon Franke in Docket No. 100009-EI that although management and quality issues were associated with the LAR draft and AREVA's contributions, the vendor resolved all errors at no cost to the company. While audit staff confirms that AREVA did correct portions of its work product at no cost, the company re-structured its application format to incorporate the recommendations of the panel and post-review LAR Recovery team. This effort required additional in-house and vendor workhours to compete, and an additional AREVA work authorization with a final value of was issued to cover these efforts.

Audit staff recognizes that during the review process the LAR application was in *draft* form. As such, it was an evolving document to which critiques and modifications would be expected. However, the critiques and modification identified by the Expert Review Panel, along with a follow-up adverse conditions review performed by Progress Energy's Manager of Nuclear Regulation, signal that the application restructuring and re-writing went beyond standard draft modifications.

As stated in the work authorization, PEF contracted with AREVA to complete "CR3 EPU LAR Re-write Activities" for previously drafted sections of the application, including revising the LAR template and incorporation of additional AREVA references into the application. In total, this activity resulted in an additional activities are seen as additional scope, audit staff believes that portions, if not all, of this work scope should have been seen as necessary in the original LAR development. Members of the expert panel stated that a major factor influencing the application's deficiencies was PEF's arrangement at the onset of the process, allowing AREVA to reduce the amount of technical detail in the draft application. Additionally, the panel members asserted that while the NRC's expectations may have evolved during this timeframe, overall, the LAR draft presented to the panel contained less detail than the standard suggested by the NRC—the Ginna LAR application.

As a result of its assessment, audit staff believes that the spent to re-write the LAR constituted the re-structuring of a poorly initiated application. Audit staff recognizes the

⁴¹ PEF Response to Staff Data Request CR3 1.22, Bates 000081.

⁴² The transfer is derived from two Change Orders to the AREVA contract 101659-Work Authorization 84. The initial Change Order 23 was initiated in October 2009 for an additional

[&]quot;SPEF Response to Staff Data Request CR3 4.2, Bates 000001.



efforts the company placed in its "LAR Recovery" initiative to bring the application in line with the NRC's expectation. However, audit staff believes that the lack of adequate project management oversight during the initial application development contributed to both the underlying deficiencies and to the need for the additional AREVA work. This amount does not include any work related to necessary engineering or project-scope development. Therefore, audit staff believes that the spent was avoidable and questions its recovery through Docket No. 110009-EI.

3.1.2 Low Pressure Turbine Replacement Settlement Reached

In 2009, the company made the decision to defer the installation of its low pressure turbines from Phase II to III of the project. This was a result of the issues related to the involving the D.C. Cook plant turbine failure in 2008 and quality issues identified during the manufacturing of the CR3 turbines. During 2010, the company entered legal negotiations with Siemens to work to resolve the outstanding issues involving the turbines. As noted in the 2010 PEF's Project Management Internal Controls for Nuclear Plant Uprate and Construction Project, audit staff recommended that the Commission continue to monitor these negotiations to ensure the company and customers were absolved of any additional costs resulting from this error.

On June 29, 2010, PEF and Siernens signed a Letter of Intent documenting that the companies would enter into good faith discussion to resolve the issues involving the manufacture and installation of the two LPTs. During the negotiation process, Siemens agreed to with this settlement. The that led to the spin test failure, with some offset due to PEF's decision to shift the installation of the turbines from Phase II until Phase III. PEF made the decision to delay the turbine installation because of the product quality uncertainties and concerns over its ability to obtain insurance coverage for the new turbines. Siemens held the position that the
After final negotiation, the company agreed to a new cost for the LPT of This amount is an increase of from the original contract amount of the final PEF price is resulting in a net contract increase of for PEF. The principal settlement terms include the following to be provided by Siemens:

⁴⁵ NEIL will not insure these Siemens turbine due to the turbine failure at the D.C. Cook plant.



The settlement terms increased the original contract scope to include an additional in engineering, testing, and monitoring work and in technical support. Specifically, the additional work scope includes:



Audit staff verified the inclusion of this additional scope in the revised contract. The detail requirements are included in Attachment H of the Work Authorization 50 to the contract. This document outlines the specific testing requirements and quality assurance monitoring for the performance testing and installation of the turbines.

While PEF increased its costs for the LPTs, the company believes that it received favorable concessions and commitments from Siemens during the process. In addition to the PEF believes that Siemens contributed additional commitments totaling towards the contract. PEF breaks down this estimate as:

Equipment Assurance (third-party issuance)
Additional Warranties
Additional Engineering and Services



Audit staff notes that the costs borne by Siemens for these commitments are not disclosed in the final contract amendment. Rather, these amounts are what PEF states it would expect to pay if these services were negotiated by the parties.

Audit staff obtained the basis for PEF cost estimates for these concessions. Specifically, PEF contract negotiators stated that for the Equipment Assurance concessions, the company participated in discussions with the eventual insurance provider; including the initial cost estimates for the service. PEF used these discussions as its basis for the estimate. Likewise for the additional warranties, PEF developed the amount used the known amount the vendor charges for an extended warranty on comparable turbines. For the Engineering and Services category, the company used its contract negotiation experience to estimate the costs. Because of the number and type of services being provided under this grouping, PEF was not as precise with this estimate. Audit staff believes that these estimates, if accurately valued, demonstrate an increase in the overall contract value.

PEF management states that the settlement with Siemens represents "a favorable resolution of the outstanding issues . . . and in a number of respects, PEF has obtained more favorable terms and conditions than in its original contract." In the end, PEF was willing to increase the overall contract terms to obtain additional assurances and quality monitoring of the turbines through installation and operations.

⁴⁶ PEF Response to Staff Data Request DR1CR3-19 Bates 000006.



additional engineering cost and the required construction costs. **EXHIBIT 12** details this Phase III cost increase by activity.

The company provided a detail cost analysis for the components within the project scope. This analysis included the previous 2010 estimates and the current 2011 revised costs, itemized by its engineering, project management, and procurement portions. Audit staff was able to confirm these totals.

For the construction estimate, PEF contracted with an outside vendor to conduct a Rough Order of Magnitude evaluation and estimate for the Phase III construction scope. This vendor studied the proposed engineering scope to determine an appropriate installation approach for the final phase of construction. The company used this study for its new baseline cost estimate for its construction cost.

EPU Project Phase III Cost Increase by Project Area (direct view)		
Project Area	Amount	
Engineering		
Procurement		
Construction		
Project Management/Administration		
Total Increase	\$124,800,000	

EXHIBIT 12

Source: PEF Response to Staff Data Request 1.17

Cost Escalation Since Project Inception

The project team presented its original project cost estimates to senior management in its 2006 initial Business Analysis Plan. This document summarized the original capital cost estimates, key assumptions and key risks, the company's economic analysis, and the original project feasibility study. The project management team points out that, at the 2006 evaluation, the company had evaluated less than 10 percent of the Phase III engineering work. **EXHIBIT 5** highlights the cost estimates over time.

In the original 2006 evaluation, the company estimated the project cost to be \$427.2 million. This figure includes \$89 million in anticipated transmission costs, \$88 million in water cooling costs, and \$250 million in plant costs. In its evaluation, the company used a 10 percent contingency in assessing the "worst case scenario" for the cost of the project. The company established the 10 percent contingency with the understanding that the vast majority of the Phase III engineering analysis was incomplete. Additionally, the project team notes that in 2006, there was uncertainty in the need for the planned transmission and water cooling work, and that the costs associated with these items, if not needed, could provide additional contingency. The company used the unnecessary transmission costs to offset the increase in Phase II costs.

In July 2009, the company developed a procedure on Project Cost and Financial Management, which, among other points, establishes the parameters cost estimates and contingency percentages. This procedure was revised and implemented in 2010. This procedure references the Association for the Advancement of Cost Engineers standard for



incorporating project estimates and contingency parameters based on the amount of engineering work remaining to finalize the project. In accordance with the *Project Management Body of Knowledge*, the procedures define the parameters of contingency to include funds "added to the base cost of the project to cover estimate uncertainty and Risk." This would not include any changes or additions to the project scope.

As of the 2011 draft Integrated Project Plan, project management states that approximately 50 percent of the Phase III engineering design is still outstanding. Under the new procedures, the company should anticipate that its accuracy rate of to be within 15 percent below to 20 percent over the estimate. Audit staff also recognizes that with approximately 50 percent of the engineering work still outstanding for Phase III, the overall cost estimates could continue to increase during the remaining planning phase.

3.2.5 Discharge Cooling Tower Project Suspended

The company has made the decision to suspend the new Crystal River Energy Complex cooling tower project. This project involved the construction of a new supplemental cooling tower to accommodate the increased discharge water temperature resulting from the uprate. The company states that the suspension was based on:

... the return to service dates for Crystal River Unit 3, under EPU conditions, being moved out and the subsequent need for the new cooling tower to be in service delayed. In addition, the U.S. Environmental Protection Agency (EPA) was preparing to issue new regulations that could impact the way the cooling systems and other operations of generating units at Crystal River Energy Complex could be managed. Since there was a delay in the need for the new tower the project was suspended to allow time to evaluate the proposed rules.⁴⁹

The project team reported in a March 2011 management report that analysis is being conducted on the impact of the proposed regulation on the CR3 fossil generating units, and the resulting impact to the overall discharge canal temperature.⁵⁰ The team anticipates that this review will be completed and presented to senior management in August 2011. The company has currently committed in total EPU expenditures toward the construction on the discharge project.

3.3 EPU Project Controls and Oversight

3.3.1 Changes to Project Controls, Risk and Management Oversight During 2010

The company continues to evaluate its processes, policies, and procedures for major project and EPU specific operations. During 2010, the company implemented both new project management procedures and revisions and updates to many of project management and EPU specific guidance procedures. The company modified certain corporate procedures, including the areas of:

Project cost and financial management Project risk management

⁴⁸ PEF Response to Staff Data Request DR6CR3-2 Bates 000004.

⁴⁹ PEF Response to Staff Data Request 2.7

⁵⁰ PEF Response to Staff Data Request 1 CR3.14S2 Bates 000977

3.4 EPU Contract Oversight and Management

3.4.1 Changes and additions Made to Contracts and Contract Management

During 2010, the company initiated many of the contracts for the long-lead components within the Phase III EPU work scope. Due to the delivery time, these items must be contracted for well before the actual construction timeline. **EXHIBIT 13** lists the contracts initiated in 2010 for the final EPU construction phase and the total contract amount. All are listed are contracts.

EPU Project Contracts Over \$100,000 Initiated in 2010			
Work Scope	Initiation Date	Contract Amount	Dollars Spent as of 12/13/2010
Condensate Pump and Motor	4/2/2010		
Additional Condensate Pump Discharge head and proximity Transducer system	9/03/2010		
Atmospheric Dump Valves	2/18/2010		
Small and large bore LPI valves	4/02/2010		
2 eight inch LPI Valves (amendment)	7/08/2010		
Feedwater Pumps 2A and 2B	6/10/2010		
Feedwater Pumps 1A and 1B	3/08/2010		
Two Feedwater Heat Exchangers	5/03/2010		

EXHIBIT 13

Source: PEF Response to Staff Data Request 1.21

EPU Project Work Authorization and Amendments Initiated during 2010		
Amendment Ame	ount Reason	
Beetle Plastics LLC, amendment 1	Incorporate final cooling tower material based on engineering and design work	
Mesa Associates, WA 24, amendment 5	Incorporating approved project deviation notices for cooling tower	
Mesa Associates, WA 24, amendment 7	Incorporating approved project deviation notices for cooling tower	
ITT, amendment 1	Increase fixed price to include revised modifications to pump design	
AREVA, WA 93	incorporate the changes outlined in CO 10,30,31,33,34,35, & 37	
AREVA, WA 84	Incorporate change orders 23 rev 1, 25, 30 and 34	
Babcock & Wilcox Canada, WA 03	Incorporate additional EPU qualifications for the replacement Once Through Steam Generators	
Siemens Energy, WA 50	Amendment 7, LPT rotor, blade validation, testing, installation, and operation	
Siemens Energy, WA 50	Amendment 6, extract work authorization from Refueling 17 and proration of Refueling 16 and Refueling 17 installation charges	
AREVA WA 84, CO 44	Initial funding for fast cooldown system activities	

AREVA WA 84, CO 48	Initial funding for ADV EC, HPI termination, and pressurizer level—pending further negotiations and final change order
AREVA WA 93	Facilitate replacement of feedwater heaters 2A and 2B

EXHIBIT 14

Source: PEF Response to Staff Data Request 1.24

Audit staff reviewed each contract to confirm that it was executed within the company's policies and procedures. In each case, it appears the company followed its process for implementing the procurement. Audit staff verified that each item was included in the required Phase III scope of work.

In addition to the new contracts executed in 2010, the company initiated amendments to several of its existing contracts. **EXHIBIT 14** lists the 2010 amendment and work authorizations over \$100,000 that the company initiated on existing contracts.

For each amendment, audit staff reviewed each impact evaluation and Integrated Change Form to confirm the company was in compliance with its project management and procurement procedures. The company requires that management authorize any scope or schedule change identified within the Integrated Change Forms. In each case, audit staff determined that the authorized approval was obtained for each change and that the company initiated these contracts in accordance with its current process and procedures.

3.4.2 Testing of Contract Management to Procedures

In addition to verifying the integrated change forms for each contract amendment and new contract, audit staff performed a sample review of the contract payment process to confirm compliance with company procedures. Audit staff requested quarterly invoices from a sample of current contracts to assess the company's compliance to its contract management policies and procedures. For each invoice, audit staff verified the Integrated Change Form in relation to the contract terms, the vendor invoice, and corresponding company payment. For each, audit staff verified the amounts billed to the contract amounts and confirmed that the company reviewed each invoice for accuracy.

For this review, audit staff requested a sample of 2010 quarterly statements from four major Phase III components or system designs. These statements included invoices for the following engineering scope:

Feedwater system Inadequate core cooling monitoring system Low Pressure Injection system Atmospheric dump Valves

While audit staff selected areas, in many cases there were multiple invoices for each system. After review, staff determined that the invoices were billed and processed in accordance with PEF procedures. Additionally, staff was able to verify that PEF employees familiar with the contract requirements and engineering specifications are involved in the review process.

4.0 CONCLUSIONS

4.1 Levy Nuclear Project

4.1.1 Project Events and Developments

PEF remains committed to bringing two new AP1000 nuclear reactor generating plants into service, projecting that Levy Units 1 and 2 will come on line in 2021 and 2022, respectively. In 2010, PEF estimated that an increase in project cost will result from the shift in schedule. In 2008, the company estimated the total project cost, including fuel and excluding AFUDC, at \$13.9 billion. The 2010 estimate (unchanged in 2011), using the 2021/2022 in-service date as its base, projects the cost at \$17.636 billion. This cost represents an approximate increase of \$3.7 billion, or 27 percent.

During 2010, Progress Energy Florida shifted its efforts on the Levy Nuclear Project from both component fabrication and licensing approval to focus largely on obtaining the Combined Operating License (COL) with planned construction occurring after the receipt of the COL. The company is continuing this focus for 2011 and 2012. Currently, the company expects the COL to be issued by mid-2013. During 2012, the company will begin negotiations of the *Full Notice to Proceed* amendment with the Consortium.

At the start of the Partial Suspension period in April 2009), PEF suspended all new work
on the long-lead equipment (LLE) for the Levy plant. PEF	believes that LLE disposition
negotiations (with the exception of the	were successful and the final
cost was less that projected. Change Orders on each of these	items (with the exception of the
have either been executed or are in pro	cess. PEF and the Consortium
are continuing to negotiate terms with the vendor of	of the
PEF stated that the initial response from the vendor was	

Company officials stated that Japan's Fukushima incident is a historic event whose full ramifications are yet to be determined, but the incident will most likely lead to changes throughout the U.S. nuclear industry. Currently, the potential regulatory and cost impacts of the event on PEF current nuclear operations, extended power uprates, or new nuclear construction are unknown.

The utility company Duke Energy Corp. is working to acquire Progress Energy Inc. through an all-stock deal valued at \$13.7 billion. The merger, which would create the nation's largest utility, is expected to close by the end of 2011.⁵¹ Audit staff agrees that the merger's impact on the Levy planning is not yet known.

4.1.2 Conclusions and Recommendations

Overall schedule and costs are unchanged from 2010, with in-service dates for Levy Units 1 and 2 in 2021 and 2022, respectively. Audit staff recognizes that enterprise risks which lie outside the control of the company could affect the ability of the company to continue toward completion of the Levy Nuclear Project.

FPSC audit staff has no recommendations at this time for the Levy Nuclear Plant project. FPSC audit staff will continue to closely monitor project progress, costs, and controls.

APPENDICES

⁵¹ The Wall Street Journal's MarketWatch article, May 5, 2011, Progress Energy profit falls 3.2%, by Drew FitzGerald.

4.2 Crystal River 3 Extended Power Uprate Project

The final construction phase of the EPU project continues to be delayed as a result of the extended Refueling 16 outage events. The original target construction date of fall 2011 was shifted to 2012 and then to spring 2013. Due to the discovery of an additional delamination of unit's containment structure in March 2011, an additional shift in schedule is possible. While the company is still evaluating the impact of the March event, it is increasingly unlikely that the company will remain on its current Phase III schedule.

The company continues to evaluate its options for the EPU timeline, and depending on the impact of the March event, PEF may consider completing portions of its Phase III scope during this continued outage. The company anticipates providing a detailed update on the March event by mid-2011.

In addition to the flux in the schedule timeline, the project team has identified additional scope requirements and system modifications that are necessary to complete the project. These new requirements and modifications were identified during the design finalization. At the time of the Phase II construction, the engineering team had completed approximately 20 percent of the engineering design for the remaining Phase III scope. The company did not have a full understanding of the new engineering requirements and existing modification necessary to implement the project. As the engineers identified these new requirements, additional scope was incorporated into the project plan.

This addition to scope resulted in an estimated increase in project cost of \$137 million. The EPU project team anticipated receiving senior management approval for the increase in March 2011; however, this approval is deferred until the conclusion of the March delamination event analysis. With the 2011 increase, the project cost has escalated from \$461 million in 2008 to the current amount of \$617 million. While the project's cost has increased since inception, the company's current feasibility analysis still supports the economic viability of the project.

In addition to monitoring the project controls that address the scope and schedule impacts from 2010, audit staff continued to evaluate the project management oversight of two issues addressed in the 2010 Review of Progress Energy Florida, Inc.'s Project Management Internal Controls for Nuclear Plant Uprate and Construction Projects. Specifically, the development of the company's License Amendment Request and the contract settlement concerning its low pressure turbines. Audit staff gathered additional information during this review to assess the effectiveness of the project management oversight in these areas.

Audit staff interviewed additional members of the review panel that assessed the viability of the original LAR document and reviewed the internal performance evaluations of key members of the LAR project team. After this review, in conjunction with the detail discussed in 2010 review, audit staff believes that the additional spent to re-write the LAR was less about draft editing than re-structuring a poorly-initiated application.

Audit staff believes that the lack of project management oversight during the initial application development contributed to both the underlying deficiencies and to the need for the additional AREVA work. This amount does not include any work related to necessary engineering or project-scope development. Therefore, audit staff believes that the spent was avoidable. This issue is discussed in greater detail in Chapter 3.

In 2010, the company finalized its settlement with the low pressure turbine manufacturer Siemens. In this settlement, the company states it received significant concessions from the vendor along with specified the company also negotiated an increase in scope that covers additional quality assurance services, which increases the overall cost to PEF by

PEF management states that the settlement with Siemens represents "a favorable resolution of the outstanding issues . . . and in a number of respects, PEF has obtained more favorable terms and conditions than in its original contract." In the end, PEF was willing to increase the overall contract terms to obtain additional assurances and quality monitoring of the turbines through installation and operations.

Audit staff agrees that the revised contract provides additional safeguards that will benefit the company in the event of a turbine malfunction. The additions in scope provide an additional layer of assurance that the turbines meet PEF's quality standards and will allow for additional oversight during its operation. When considering Siemens' concessions, PEF appears to have obtained compensation for Siemens' manufacturing quality issues.

As in previous years, audit staff continued to monitor and evaluate the company project controls in the areas of contract administration, process management and oversight, risk assessment, and organization structure. Audit staff reviewed the company's management reports and negotiated contracts to confirm the company's compliance with its internal procedures. Audit staff confirmed the company continues to monitor and update its project management process and procedures throughout this project. No variances in the company's compliance to its EPU procedures were identified during this review period.

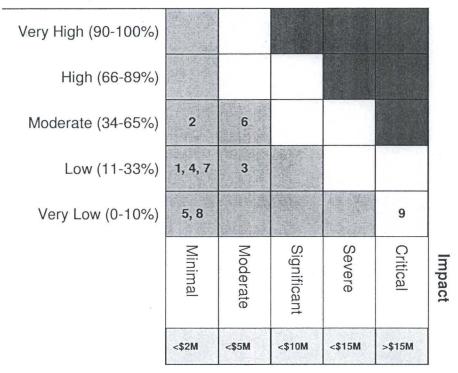
⁵² PEF Response to Staff Data Request DR1CR3-19-000006.

5.0 APPENDICES

5.1 Appendix A

Levy Nuclear Project COLA Risk Matrix April 2011

Probability



Marker	Short Name	Project Risk Exposure
1	Changes to Security rules may delay NRC review and require design changes in physical plant arrangement	26
2	Complex RAI – Probable Maximum Tsunami	ASSA
3	Complex RAI – Seismic / Structural	12/04
4	Contested hearings could impact schedule	N/S/A
5	Failure to control Design Changes impacting license	(T002)
6	Lack of Public Acceptance Influences Decision-Makers	168
7	Lack of understanding of the permitting process and ineffective scheduling	140.5
8	QA Program Implementation	TO THE REAL PROPERTY.
9	Resolution of LEDPA analysis for USACE could delay licensing proceedings	
	Total Risk Exposure – All Risks [\$M}	MARK

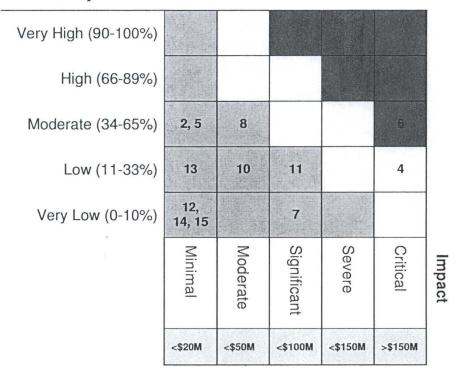
APPENDIX A

Source: PEF Response to Staff Data Request 3.3

5.2 Appendix B

Levy Nuclear Project Non COLA Risk Matrix April 2011

Probability



Note: Impact ranges are based on ERM-SUBS-00021 [Enterprise Risk Management Standard]

Marker	Short Name	Project Risl Exposure
2	LLE Negotiations – Land Control of the Control of t	1900
4		ENGRES .
5	Modified Transmission Scope Uncertainty	
6		BEAL I
7		Ax
8		65/5
10	Change in Timing and Scope of Crystal River Switchyard work	A POST
11		0000
12	Recruiting Nuclear Operators	1000
13	Land Acquisition required to support transmission, pipeline routing and wetland mitigation	
14	Recruiting Project Staffing and Project Controls Refinement	1000
15	Dispute on portion of	58
*	Total Risk Exposure – All Risks [\$M}	100

APPENDIX B

Source: PEF Response to Staff Data Request 3.3